

Medical Device Manufacturing Facility


Major Project as Principal Contractor 2000m²

A significant building housing 3700m² of accommodation, Enbloc were employed as the Principal contractor to fit out the new build shell constructed by Kier. Enbloc were responsible for all the internal areas including cleanrooms, offices, toilets and welfare facilities, warehousing etc.

The cleanrooms had to withstand high heat loads from the injection moulding equipment and accommodate large cranes for loading tooling.

The HVAC system incorporated run-around coils which recovered the heat from the injection moulding machines and other heat generating equipment. The recovered heat is used to heat the building in the winter and intermediate seasons.



 Our role: Design & build as Principal Contractor	 Scope: ISO 7 and 8 Medical Devices	 Facility type: Manufacturing Facility	 Programme: 18 months	 Floor area: 3700m ²
				 Contract value: £3m