

## Case study

ITH Pharma Ltd

Major private sector pharmacy manufacturing unit



Installation of 800m<sup>2</sup> mezzanine floor including two fire escape stair cases and a goods lift

### The details

**Our role:**

Design and Build as Principle Contractor

**Scope:**

M&E + Construction

**Facility type:**

Manufacturing Pharmacy to cGMP Standards

**Floor area:**

2000m<sup>2</sup>

**Contract value:**

£2m

**Programme:**

Fast track 6 months from initial consultation to MHRA certification – completed on time

ITH Pharma came to Enbloc with a challenge: to build a new multi-million pound commercial pharmaceutical manufacturing facility within an existing, empty industrial unit in North West London in just a few months.

As main contractor, Enbloc designed and built the project, culminating in MHRA certification being awarded, in a total of just 6 months from initial concept. This included installing 800m<sup>2</sup> of mezzanine floor allowing the facility to have a duplicate of the ground floor on the 1<sup>st</sup> floor. The client then has the flexibility they need to process multiple products lines at the same time.

The facility comprises 6 Grade B cleanrooms both recirculating and full extract all with their own dedicated change rooms. These Grade B rooms are supported by a further 4 Grade D cleanrooms and 4 primary change areas. There are large packing areas on each floor and a full-height temperature controlled pharmaceutical warehouse with goods lift.



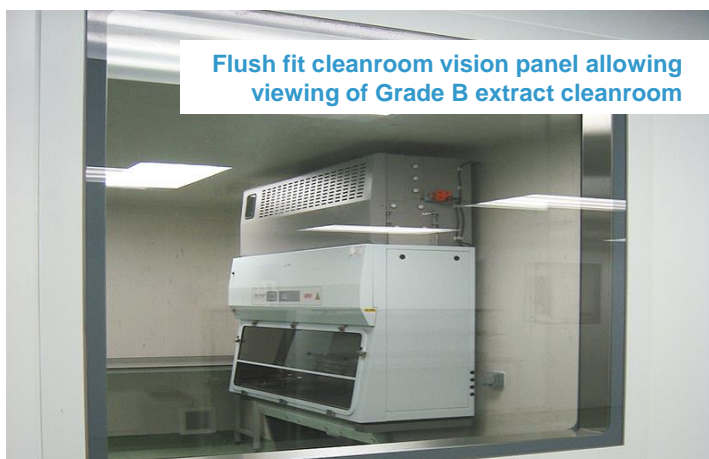
Installation of ductwork in ceiling void under new mezzanine



Constructing cleanroom panels over two floors

## Case study

ITH Pharma Ltd



For more information on the clean facilities that Enbloc can offer please visit our website [www.enbloc-cleanrooms.com](http://www.enbloc-cleanrooms.com) or contact our head office on +44 (0)1252 626229 or email us at [sales@enbloc-cleanrooms.com](mailto:sales@enbloc-cleanrooms.com)