



Case History



enbloc
clean facilities

Client : ITH Pharma Ltd

Enbloc's Role : Design and Build as Principle Contractor

Scope : Multidiscipline - M&E + Construction

Facility Type : Manufacturing Pharmacy to cGMP Standards

Floor Area : 2000m²

Contract Value : £2m appx

Programme : 6 months from initial consultation to MHRA certification

June 08 to December 08 Completed on time

Project Description :

ITH Pharma came to Enbloc with a challenge: to build a new multi-million pound commercial pharmaceutical manufacturing facility within an existing, empty industrial unit in North West London in just a few months.

As main contractor, Enbloc designed and built the project, culminating in MHRA certification being awarded, in a total of just 6 months from concept. This included fitting a mezzanine floor, grade B cleanrooms, support areas and primary change areas, 200m² office-space and a full-height pharmaceutical warehousing facility.



Installation of 316m² mezzanine floor including two fire escape stair cases and a goods lift



Installation of ductwork in ceiling void under new mezzanine.



Constructing cleanroom panels over two floors.



120m² grade D check and release room.



Flush fit cleanroom vision panel allowing viewing of grade B extract cleanroom.



Trolley hatch from grade D release room to packing area..

